

Date: Wednesday, 19/11/2008 2:17:46 PM  
 User: Julie Dawson

## Process Sheet

JUL 1

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 43556  
 Estimate Number : 11182  
 P.O. Number :  
 This Issue : 19/11/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL / MED FAB  
 Previous Run : 43401  
 Written By :  
 Checked & Approved By : JLD 08.11.19  
 Comment : Est Rev:K Removed Manufacturing 05-12-05 JLM

Drawing Name : GHW MOD KIT  
 Part Number : D350615041  
 Drawing Number : D350-615  
 Project Number : N/A  
 Drawing Revision : B  
 Material :  
 Due Date : 05/01/2009 Qty: 10 ~~50~~ Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels (2 GHW Kits per box) as per PPP D350-615-041 CHG003

2.0 43556A "T" HANDLE ASSEMBLY



Comment: Sub-Component "T" HANDLE ASSEMBLY

1 x D2282-041 Batch B44078-2

3.0 43556B SADDLE ASSEMBLY



Comment: Sub-Component SADDLE ASSEMBLY

1 x D2282-043 Batch B44079-2

4.0 D30153 Locknut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 150.0000 Each(s)

Pick:

Qty Part Number Description Batch  
3 D3015-3 5/16 LocknutB41898 x 50

5.0 D30155 SS Nylock Nut 7/16



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D3015-5 7/16 Locknut41899

# Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: GHW MOD KIT

Number: 43556

Part Number: D350615041

Number:



Seq. #:

Machine Or Operation:

Description :

6.0

51618015C

SS Bolt 5/16-18 1.5" L



Comment: Qty.: 3.0000 Each(s)/Unit Total : 150.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 5/16-18-015C 5/16 Bolt 1.5 Long

M107762 x101

M107778 x49

SS 08/12/11 (X)

7.0

516WC

SS Flat Washer 5/16



Comment: Qty.: 12.0000 Each(s)/Unit Total : 600.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 5/16WC 5/16 Flat Washer

M109326

SS 08/12/11 (X)

8.0

71614050C

SS Bolt 7/16 5" Long



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 7/16-14-050C 7/16 Bolt 5.0 Long

M109340

SS 08/12/11 (X)

9.0

716WC

SS Flat Washer 7/16



Comment: Qty.: 2.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 7/16wc 7/16 Washer

1 D2282-041(Ref) \*T\* Handle Assembly

1 D2282-043 (Ref) Saddle Assembly

M107802

B44078

B44079

08/01/05

08/12/11 (X)

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2282-041 with D2282-043 as per Dwg D350-615 Only engage one thread on three 5/16-18-015C bolts

08/01/05

(10)

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/01/05 (710)



Machine Or Operation:

Description :

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-615-041

Location:

PPP Rev: E

14.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Form: rprocess

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>EW</i>	APPROVED <i>KE</i>	DRAWING NO. D350-615	REV. B
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD.	SHEET 2 OF 2
		SCALE NTS	

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)  
7/16-14NC LOCK NUT (1)  
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP  
BODY

D2282-043 SADDLE  
ASSEMBLY

5/16-18-015C BOLT (1)  
5/16-18NC LOCK NUT (1)  
5/16WC WASHER (4)  
(3 PLACES)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 43554